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Firefighters helmets - Helmets for technical rescue

Casques de sapeurs-pompiers - Casques pour les opérations de secours technique Feuerwehrhelme - Helme für technische Rettung

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Foreword

This document (prEN 16473:2012) has been prepared by Technical Committee CEN/TC 158 "Head protection", the secretariat of which is held by BSI.

This document is currently submitted to the CEN Enquiry.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive 89/686/EEC, see informative Annex ZA, which is an integral part of this document.

The purpose of this European Standard is to provide minimum performance requirements for helmets designed for use for technical rescue operations and associated activities, as described in the scope. Consequently the protective helmet should be comfortable, light and commensurate with the risks to which the rescue personnel may be exposed in order to be effective.

This European Standard does not cover helmets for use in situations where helmets complying with EN 443 or EN 16471 are more suitable. Accordingly a risk assessment should be undertaken to determine if the helmet covered by this European Standard is suitable for its intended use and expected exposure. The risk assessment should include what additional personal protective equipment is necessary for face, hands, body and feet. In some situations respiratory protection may be required.

Rescue Personnel should be trained in the selection use, care and maintenance of the helmets covered by this European Standard, including an understanding of its limitation.

Nothing in this European Standard is intended to restrict any jurisdiction, purchaser or manufacturer from exceeding the minimum requirements in this European Standard.

1 Scope

This European Standard specifies the minimum requirements for technical rescue helmets. These helmets are intended to protect the upper head mainly against the effects of mechanical hazards such as impact and penetration, flame, electrical and chemical hazards whilst conducting technical rescue and associated activities.

Technical rescues involves work associated with the environments and conditions associated with operational scenarios such as but not limited to those found during road traffic collisions and when working in and around collapsed structures often for extended periods of time after natural disasters (flood, earthquake, etc.)

Requirements for marking and information to be supplied by the manufacturer are included.

Helmets for use whilst firefighting in buildings and other structures or in wildland firefighting environments, are not covered by this European Standard, see EN 443 and EN 16471.

Helmets for use in water rescue operations using craft are also not covered by this European Standard.

Protection of the face, eyes, ears and neck may require additional items of PPE, which are not covered by this European Standard.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 168:2001, Personal eye protection - Non-optical test methods

EN 340, Protective clothing — General requirements

EN 960:2006, Headforms for use in the testing of protective helmets

EN 1811, Reference test method for release of nickel from all post assemblies which are inserted into pierced parts of the human body and articles intended to come into direct and prolonged contact with the skin

EN 13087-1:2000, Protective helmets — Test methods — Part 1: Conditions and conditioning

EN 13087-2, Protective helmets — Test methods — Part 2: Shock absorption

EN 13087-3:2000, Protective helmets — Test methods — Part 3: Resistance to penetration

EN 13087-4, Protective helmets — Test methods — Part 4: Retention system effectiveness

EN 13087-5, Protective helmets — Test methods — Part 5: Retention system strength

EN 13087-6, Protective helmets — Test methods — Part 6: Field of vision

EN 13087-7:2000, Protective helmets — Test methods — Part 7: Flame resistance

EN 13087-8:2000, Protective helmets — Test methods — Part 8: Electrical properties

EN 13087-10, Protective helmets — Test methods — Part 10: Resistance to radiant heat

EN 14458:2004, Personal eye-equipment — Faceshields and visors for use with firefighters' and high performance industrial safety helmets used by firefighters, ambulance and emergency services

EN ISO 9185:2007, Protective clothing — Assessment of resistance of materials to molten metal splash (ISO 9185:2007)

ISO 1817:2005¹⁾, Rubber, vulcanized — Determination of the effect of liquids

ISO 6344-1, Coated abrasives — Grain size analysis — Part 1: Grain size distribution test

ISO 17493, Clothing and equipment for protection against heat — Test method for convective heat resistance using a hot air circulating oven

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

helmet for technical rescue

headwear, including all integral components supplied by the manufacturer, intended primarily to protect the upper part of a wearer's head against hazards which may occur during technical rescue activities

Note 1 to entry: Hereafter, helmets for technical rescue are referred to as helmets.

3.2

helmet shell

component in hard material with a smooth finish, which gives the helmet its general shape

3.3

helmet type

helmet which is characterised by:

- a) the trade name or mark;
- b) the materials of the shell;
- c) the materials of the protective padding;
- d) the materials of the retention system

3.4

protective padding

material and/or suspension system which serves to dampen impact energy

3.5

retention system

those parts which are responsible for securing the helmet in position on the head, including items which enable adjustment or improved comfort

3.6

chin strap

part of a retention system, including a strap which passes under or on the wearer's chin and which helps to ensure that the helmet is correctly maintained in place

¹⁾ ISO 1817:2005 is replaced by ISO 1817:2011, *Rubber, vulcanized or thermoplastic* — Determination of the effect of *liquids*.

3.7

head form

shape replacing the head which is used for testing certain characteristics

Note 1 to entry: The head form is designed in accordance with EN 960.

3.8

accessories

additional device(s) supplied or recommended by the manufacturer which may be attached to the helmet but which provide no protective function to the wearer

EXAMPLES Lamp brackets, cable clips, badges and trims.

3.9

non-integral additional protective devices

additional protective device(s) supplied or recommended by the manufacturer which may be attached to the helmet and intended to be removable by the user.

EXAMPLES Mesh visors, ear defenders and safety goggles.

4 Physical requirements

4.1 Materials

For those parts of the helmet coming or that may come into contact with the skin the material used shall not be subject to any known appreciable alteration from contact with sweat or with substances likely to be found in toiletries.

Materials shall not be used which are known to cause skin disorders or other adverse effects on health.

Examples for documents which can be presented as evidence of chemical innocuousness are given in the note.

NOTE The following list of documents is given for information and as examples of documents to be examined:

- a) materials specifications;
- b) safety data sheets relating to the materials;
- c) information relating to the suitability of the materials for use with food, in medical devices, or other relevant applications;
- d) information relating to toxicological, allergenic, carcinogenic, toxic to reproduction or mutagenic investigations on the materials;
- e) information relating to ecotoxicological and other environmental investigations on the materials.

The examination should determine whether the claim that the materials are suitable for use in the protective helmet is justified. Particular attention needs to be paid to the presence of plasticisers, unreacted components, heavy metals, impurities and the chemical identity of pigments and dyes.

All metallic materials which could come into prolonged contact with the skin (e.g. studs, fittings) shall have a release of Nickel of less than $0.5 \mu g/cm^3$ per week, when tested according to EN 1811.

Substances recommended for cleaning, maintenance or disinfection shall have no adverse effect on the helmet and shall be not known to be likely to have any adverse effect upon the wearer, when applied in accordance with the manufacturer's instructions.

4.2 **Projections**

There shall be no sharp edges, roughness or projections on any part of the helmet, which are likely to cause injury to the wearer, in contact or potential contact with the wearer when the helmet is worn. Testing according to 6.17.

4.3 Retention system

The helmet shall be fitted with a retention system, including a chin strap. The chin strap shall be adjustable in length.

4.4 Accessories and non-integral additional protective devices

When the helmet manufacturer, states any accessories and/or non-integral additional protective devices, as defined in 3.8 and 3.9, as being for use with the helmet, the helmet with such items fitted to it shall satisfy the requirements of this European Standard.

However, some accessories and/or non-integral additional protective devices may not be suitable for technical rescue operations where there is a potential exposure to flame. In such cases, information shall be provided by the manufacturer as to the conditions under which such accessories and/or non-integral additional protective devices may be used.

4.5 Visors

Visors intended for use and supplied with helmets conforming to this European Standard shall conform to the requirements of EN 14458.

Visors refer only to helmet mounted face guards and eye guards as defined in EN 14458, excluding goggles and spectacles.

5 Performance requirements

5.1 Extent of protection

When the helmet is tested by the method described in 6.4, it shall protect at least area situated above plane 'AA' as defined in EN 960:2006, Figure 1.

5.2 Shock absorption

5.2.1 Crown impact

When a helmet is tested by the method described in 6.5.1, the force transmitted to the head form shall not exceed 5 kN, for an impact energy of (50 ± 1) J.

5.2.2 Lateral impacts (front, side, rear)

When a helmet is tested by the method described in 6.5.2, the force transmitted to the head form shall not exceed 5 kN, for an impact energy of (25 ± 0.5) J.

5.3 Protection against high speed particles

When a helmet is tested by the method described in 6.6:

- a) projectile shall be prevented from passing completely through the helmet;
- b) there shall be no contact with the headform such that a mark appears on the white paper on the opposite side to that struck by the ball.

5.4 Resistance to penetration

When a helmet is tested by the method described in 6.7, there shall be no contact between the striker and the headform, for impact energy of (30 ± 1) J.

5.5 Retention system effectiveness

When a helmet is tested by the method described in 6.8, the helmet shall not come completely off the headform.

5.6 Retention system strength

When a helmet is tested by the method described in 6.9, the following shall apply:

- a) Maximum dynamic elongation shall not exceed 25 mm under the intermediate load condition;
- b) Minimum width of the chin strap under intermediate load condition shall be 15 mm;
- c) The release point of the retention system shall be between 500 N and 1 000 N.

5.7 Flame resistance

When a helmet is tested by the method given in 6.10, any of the externally exposed materials of the helmet, not within 5 mm of an edge, shall not burn with the emission of flame or drip molten material after a period of 5 s has elapsed from removal of the flame.

Any items as defined in 3.8 and 3.9 stated as being for use with the helmet by the helmet manufacturer for technical rescue operations where there is potential exposure to flame, shall be tested by the method given in 6.10. Any of the externally exposed materials of these items, not within 5 mm of an edge, shall not burn with the emission of flame or drip molten material after a period of 5 s has elapsed from removal of the flame.

5.8 Lateral crushing

When the helmet is tested by the method given in 6.11, the maximum transverse deformation of the helmet shall not exceed 40 mm. The residual deformation shall not exceed 15 mm.

5.9 Thermal resistance

When the helmet and any items, as defined in 3.8 and 3.9 stated as being for use with the helmet by the helmet manufacturer, are tested by the method given in 6.12, they shall conform to the following requirements:

- a) no part of the helmet or any item as defined in 3.8 and 3.9 that is not in contact with the head form before this test shall come into contact with the head form as a result of this test. Testing by visual inspection;
- b) there shall be no separation, melting or dripping of any part of the helmet or any item as defined in 3.8 and 3.9;

- c) any moveable elements of the helmet or any item as defined in 3.8 and 3.9, e.g. chin strap closure and release device(s), visors, hearing defenders, etc shall remain functional;
- d) there shall be no ignition of any part of the helmet or any item as defined in 3.8 and 3.9;
- e) there shall be no ignition, melting or loss of legibility of the product labels.

5.10 Resistance to molten metals

When tested by the method given in 6.13, the helmet shall not:

- a) be penetrated by the molten metal;
- b) show any deformation, measured at right angles to the base plane of the helmet, greater than 10 mm;
- c) burn with the emission of flame after a period of 5 s has elapsed after the pouring of molten metal has ceased.

5.11 Field of vision

When the helmet is tested by the method given in 6.14 the wearer's field of vision shall correspond to the following angles:

- a) horizontal field of vision of not less than 105°;
- b) vertical field of vision in the upwards direction of not less than 7°;
- c) vertical field of vision in the downwards direction of not less than 45°.

5.12 Electrical properties

5.12.1 Conductive headform

When the helmet is tested by the method given in 6.15.2, no evidence of breakdown shall be visible and the leakage current shall not exceed 1,2 mA.

5.12.2 Surface insulation

When the helmet shell is tested by the method given in 6.15.3, no evidence of breakdown shall be visible and the leakage current shall not exceed 1,2 mA.

NOTE 1 These requirements are intended to provide protection to the wearer against short term accidental contact with live electrical conductors at voltages up to 440 V ac.

NOTE 2 The test in 6.15.2 is intended to simulate closely the situation in use - that is the leakage current to the wearer via a live conductor touching the shell.

NOTE 3 The test in 6.15.3 is also dependent upon the surface resistance of the shell and effectively precludes the use of shells which have a conductive surface (metal electro-plating). This test is intended to obviate the danger to the wearer should they try to remove a helmet the shell of which is in contact with a live conductor.

5.13 Resistance to contact with liquid chemicals

The helmet shall be tested by the method given in 6.16, and there shall be no visible damage to the shell and the fitting devices.

5.14 Practical performance

5.14.1 General

Samples used for practical performance shall be supplied separately by the manufacturer in the appropriate sizes and shall not be utilised for any of the laboratory testing identified in Annex A.

- a) The testing is a subjective assessment of the helmet by the test subject (wearer) and the observer during the trial;
- b) A record of the observer's and test subject's comments shall be made after the trial see 6.17.3;
- c) The test subject shall wear representative clothing and footwear used for technical rescue operations, for example compliant to EN 469 (clothing) and EN 15090 (footwear), for example EN 659 (gloves for firefighters).

5.14.2 Requirements

When the helmet is assessed by the method given in 6.17, the following requirements shall be met:

- a) It shall be possible for the helmet to be adjusted to give a snug fit to the head of the test subject;
- b) The helmet shall always remain in place during the activities listed under 6.10.2;
- c) There shall not be any "NO" answers from any of the 5 test subjects;
- d) The removal time during doffing of the helmet shall be < 5 s.

6 Test methods

6.1 Sampling and helmet adjustment

6.1.1 Sampling

Helmets shall be submitted for testing in the condition in which they are offered for sale, including any requisite holes or other means of attachment, for any item(s) as defined in the manufactures instructions.

If several sizes of helmet are available then the size representing the most unfavourable helmet in relation to headform size shall be used. See Annex A.

6.1.2 Helmet adjustment

Before any testing on a headform, the helmet shall be adjusted in accordance with the manufacturer's instructions.

The headforms for use in this European Standard shall be sizes 495, 535, 575, 605 and 625 complying with EN 960:2006 or the medium size complying with EN 168:2001, as appropriate to the test performed. If the wearing adjustment covers several sizes of headform then the size of headform representing the most unfavourable case shall be used. See Annex A.

6.2 Visual inspection

A visual inspection shall be conducted prior to laboratory testing. This shall consist of an assessment of the device marking and information supplied by the manufacturer and any safety data sheets or declarations relevant to the materials used in its construction. Particular attention needs to be paid to the presence of plasticisers, unreacted components, heavy metals, impurities and the chemical identity of pigments and dyes. [EN 340]

NOTE This may entail a certain amount of dismantling in accordance with the manufacturer's instructions for maintenance. If this occurs this helmet should not be used for further testing.

6.3 Conditioning

6.3.1 General

Before any testing is performed, the helmet shall be conditioned in accordance with the conditioning sequences given in of Annex A and the relevant specifications defined in 6.3.2 to 6.3.7:

6.3.2 Cleaning and disinfection

The helmet shall be cleaned 5 times according to the manufacturer's instructions.

6.3.3 Ultra-violet (UV) ageing

The helmet shall be preconditioned in accordance with EN 13087-1:2000, 4.7.

6.3.4 Solvent conditioning

Take a cotton cloth at least 150 mm × 150 mm and at least 25 ml of a solvent consisting of test liquid B in accordance with ISO 1817:2005, Table A.1.

Using the cloth soaked in the solvent, apply the solvent to all those regions of the outside surface of the helmet shell within 50 mm of the retention system fixing, and keep these regions wet with the solvent for $(7,5 \pm 2,5)$ s.

Repeat the procedure on the remainder of the external surface, keeping these regions wet for $(12,5 \pm 2,5)$ s.

Do not carry out further conditioning or testing during the following 30 min.

6.3.5 "Thermal plus" conditioning

The helmet shall be preconditioned in accordance with EN 13087-1:2000, 4.4. The temperature shall be (50 ± 2) °C.

6.3.6 "Thermal minus" conditioning

The helmet shall be preconditioned in accordance with EN 13087-1:2000, 4.5. The temperature shall be (-30 ± 2) °C.

6.3.7 Wet conditioning

The helmet shall be preconditioned in accordance with EN 13087-1:2000, 4.6, Method 1.

6.4 Extent of protection

6.4.1 Equipment

- a) Headforms of sizes 495, 535, 575, 605 and 625 complying with EN 960:2006, marked with the test areas specified by Figure 1 of this European Standard;
- b) ballast mass of $(5,0 \pm 0,5)$ kg.

6.4.2 Samples

One sample shall be tested for each size combination of shell and retention system.

6.4.3 Test method

From the size range stated by the manufacturer for the given combination of shell and retention system, select the largest headform appropriate to that range.

Fit the helmet to the test headform in accordance with the information supplied by the manufacturer and ensure that the longitudinal vertical median plane of the helmet coincides with the longitudinal vertical median plane of the headform.

Centre the ballast mass on the crown of the helmet and stabilise it in position.

Determine whether the helmet provides protection to the appropriate area.

6.5 Shock absorption

6.5.1 General

All four impacts (1 crown and 3 lateral) shall be performed on the same helmet as shown in Annex A. The impact shall be performed following the order (1-2-3-4) as shown in Figure 1.

The first impact shall be performed within one minute of removal from conditioning and subsequent impacts within five minutes.

6.5.2 Crown impact

The helmet shall be tested in accordance with EN 13087-2 falling mass method, using the hemispherical striker.

The head form shall be rotated so that the impact point lies along the axis through the striker and transducer.

Allow the striker to fall on to impact point 1 as shown in Figure 1.

6.5.3 Lateral impacts (front, side, rear)

The helmet shall be tested in accordance with EN 13087-2 falling mass method, using the flat striker and impact points 2, 3, 4 as shown in Figure 1.

6.6 Protection against high speed particles

The helmet, excluding the visor, shall be tested in accordance with EN 166:2001, 7.2.2, with the following modifications:

- a) test in EN 166:2001, 7.1.4.2.2 is not performed;
- b) steel ball is projected at a speed of 120 m/s;
- c) impact point of the ball shall be at any point of the area situated above plane AA as described in EN 960, at least 5 mm inside the edge of this area.
- d) sheet of carbon paper, on top of a sheet of white paper, is attached to the headform at the impact points;
- e) number of impacts shall be determined as appropriate and any areas of different construction, as assessed by a visual inspection, shall be tested, with a minimum of 2 and maximum of 5 impacts,
- f) multiple impacts may be performed on the same sample, but there shall be a minimum separation of 15 mm between impact sites. In the case of samples initially conditioned in accordance with 6.3.5, 6.3.6, or 6.3.7, the first impact shall be performed within one minute of removal from conditioning and subsequent impacts within five minutes. If further impacts are required, samples shall be returned immediately to the conditioning chamber for at least 1h before further impacts;
- g) during testing, the headform shall only be rotated about the vertical axis.

6.7 Resistance to penetration

The helmet shall be tested in accordance with EN 13087-3 using the conical striker. The helmet shall be tested on two points of impact, separated from each other by a distance of at least 50 mm, within a circle having a radius of 50 mm, centred on point 1 shown in Figure 1.

The first impact shall be performed within one minute of removal from conditioning and the second impact within five minutes.

6.8 Retention system effectiveness

The helmet shall be tested in accordance with both the front and rear pull directions of EN 13087-4.

The front pull test shall be carried out immediately after the helmet has been readjusted on the headform following the rear pull test. The drop height shall be (175 ± 5) mm.

6.9 Retention system strength

The helmet shall be tested in accordance with EN 13087-5:2000, 5.2, Method b.

The helmet shell shall be fixed relative to the headform to prevent shell movement during retention system strength testing.

The initial tensile force shall be 30 N and the intermediate force shall be 250 N.

The chin strap width shall be measured one minute after initial application of the intermediate force.

6.10 Flame resistance

The helmet shall be tested in accordance with EN 13087-7:2000, using a flame application time of 15 s.

6.11 Lateral crushing

6.11.1 Principle

The helmet is subjected to transverse compressive force. The maximum and the residual deformations are measured.

6.11.2 Procedure

- a) Place the helmet between two guided rigid parallel plates of nominal size 300 mm × 250 mm, having their lower 300 mm long inner edges radiused to (10 ± 0,5) mm;
- b) position the lower edges of the plates at the level of the 'AA' plane as specified in EN 960;
- c) apply an initial force of 30 N perpendicular to the plates, so that the helmet is subjected to a compressive force. After 30 s measure the distance between the plates;
- d) increase the forces by 100 N/min up to 430 N and hold for 30 s. Measure the distance between the plates and calculate the maximum deformation;
- e) decrease the force to 25 N and then immediately increase to 30 N, and hold for 30 s. Measure the distance between the plates and calculate the residual deformation;
- f) make measurements to the nearest millimetre.

6.12 Thermal resistance

The helmet shall be tested in accordance with ISO 17493 with a temperature of (90 ± 5) °C for 20 min.

Any items, as defined in 3.8 and 3.9, shall be tested in the "in-use" position.

6.13 Resistance to molten metals

The helmet shall be tested in accordance with EN ISO 9185, replacing the material and PVC skin simulant by the helmet and an appropriate headform.

The metal shall be iron, as specified in EN ISO 9185:2007, Annex A, with a mass of (150 ± 10) g.

Place the helmet on the headform under the apparatus in such a way that the point of impact of the liquid metal is within a circle having a radius of 50 mm centred on point 1 shown in Figure 1.

6.14 Field of vision

The helmet shall be tested in accordance with EN 13087-6.

6.15 Electrical properties

6.15.1 Preconditioning

Helmet shell shall be treated preliminary on the external surface with mechanical action by sand paper of grade P80 according to ISO 6344-1 in order to remove any paint or surface coating in the tested area. The mechanical action shall not damage the underlying material.

Paint or surface coating are considered as thin layers which are not integral part of the helmet structure. Overmolding material is not considered as coating.

6.15.2 Conductive headform test

After preconditioning according to 6.15.1, the helmet shall be tested in accordance with EN 13087-8:2000, 5.2.

6.15.3 Surface insulation test

After preconditioning according to 6.15.1, the helmet shell shall be tested in accordance with EN 13087-8:2000, 5.4.

6.16 Resistance to contact with liquid chemicals

- a) shell and the fitting devices shall be tested in accordance with EN 14458:2004, 6.10, except that the chemical is poured on to point 1 shown in Figure 1 of this European Standard;
- b) shell and the fitting devices shall be tested against the chemicals listed in EN 14458:2004, Table 2.

6.17 Practical performance testing

6.17.1 Test subjects

The test team shall consist of 5 different people at least 1 of either sex familiar with the equipment and apparatus with different head sizes and forms to cover a broad range of human anthropometric conditions.

At least one test subject shall be selected whose head size require a size between the lower limit of the size range as given by the manufacture and the lower 25th percentile and at least one test subject shall be selected whose head size require helmets between the upper limit of the size range as given by the manufacture and the upper 75th percentile.

Each type and size of helmet submitted for testing shall be assessed by one test subject. 5 helmets covering at least 3 different head sizes shall be tested.

6.17.2 Procedure

6.17.2.1 Pre-donning assessment

The test subjects shall choose the correct size in accordance with the information supplied by the manufacturer. Before donning the helmet the test subject shall fully consult the instructions provided by the manufacturer, examine it and respond to the following questions. Responses shall be given after donning the helmet.

1.	Is the inner and outer design of the helmet including accessories, if applicable, free from rough, sharp or hard areas or features that might cause excessive irritation or injury to the wearer?	YES	NO	
	This assessment shall be made by manual and visual inspection.			

If the answer to Question 1 is NO, the assessment shall be stopped at this point and the helmet under test shall be deemed to have failed the assessment.

6.17.2.2 Donning

The test subject shall don the helmet and respond to the following questions.

NOTE Once the helmet has been put on, it is permissible for the test subject to "get used to the helmet" for a short time to overcome any initial fitting problems before proceeding with the rest of the assessment.

2.	Is it practical to operate the fastener(s) and/or adjustment parts, e.g. head size or height adjustment etc., of the helmet?	YES	NO
3.	When fitted, is the helmet correctly positioned and is it possible to adjust the length of the chin strap to fit comfortably and secure on the head?	YES	NO
4	Is it practical to assemble and disassemble the accessories and non-integral additional protective devices? (if applicable)	YES	NO
5.	Is it practical to operate the visor(s) and their adjustment parts? (if applicable)		NO
6.	Is it practical to operate the hearing protector(s) and its adjustment parts? (if applicable)		NO
7.	Is it practical to operate the accessories and their adjustment parts? (if applicable)	YES	NO

6.17.2.3 Mobility

The test subject shall carry out the activities listed and respond to the following question.

Each test sequence should be continuous without removal of the equipment.

Between the test sequences equipment may be removed and refitted. The number of sequences is specified by the different variants of the helmet including any items, as defined in 3.8 and 3.9, that are available and described in the manufacturer's instruction that affect ergonomics.

8.		n the following activities be carried out without difficulty and does the helmet hain in place during each activity?		
	a)	Walking at 4,0 \pm 0,5 km/h for 5 min.	YES	NO
	b)	Running rapidly at 9,0 \pm 0,5 km/h for 1 min.	YES	NO
	c)	Moving the head from side to side and up and down each 10 times while standing and during walking.	YES	NO
	d)	Climbing and descending a ladder with a total vertical distance of 10 m.	YES	NO
	f) Laying out a fire hose of at least 15 m and recoiling it.		YES	NO
	g)	Bending from the waist with straight legs and picking up a small object from the floor 10 times.	YES	NO

6.17.2.4 Doffing

The test subject shall remove the helmet as quickly as possible once the exercises have all been completed, while being timed, and shall respond to the following question.

NOTE Several attempts at removal are permitted to ensure the test subject is fully familiar with the particular fastening system.

9.	Can you easily remove the helmet within 5 s ?	YES	NO
	This assessment is carried out with gloved hands.		

6.17.3 Test report

The following information shall be recorded in the test report:

- a) Details of the item or items being assessed;
- b) The test subject's responses to all the questions listed under Clause 4;
- c) Details of the ambient temperature and humidity of the test environment

The sequence of activities is at the discretion of the organiser of the trials.

The number of sequences is specified by the different variants of the helmet including accessories that are available and described in the manufacturer's instructions.

7 Marking

Every helmet conforming to this European Standard shall carry a marking likely to last the life time of the product and readily legible to the user with the following information:

- a) number of this European Standard
- b) name or identification mark of manufacturer
- c) year and quarter of manufacture
- d) manufacturer's designation for the helmet model, this being marked on both the shell and the harness
- e) the 'ibook' symbol to indicate to user that such information as size range (in centimetres), material of the shell and harness, etc can be sourced from the users instruction manual.
- f) size or size range (in cm);

Marking shall be easily visible to the user without requiring disassembly of the helmet or removal of accessories.

8 Information to be supplied by the manufacturer

The following information, provided precisely and comprehensibly in the official language(s) of the country of sale, shall accompany each helmet:

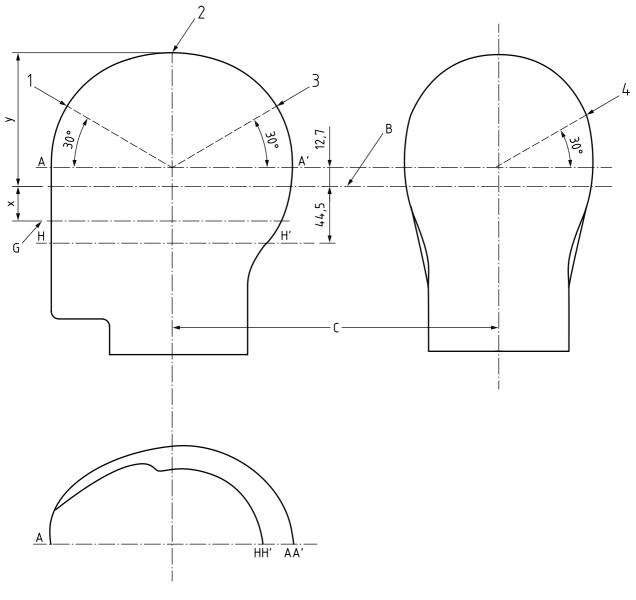
- a) The name and address of the manufacturer and /or his established representative in the community.
- b) telephone and/or facsimile numbers and/or email address of the manufacturer or his authorised representative
- c) Instructions or recommendations regarding adjustment, fitting, use, cleaning, disinfection, maintenance, servicing and storage.
- d) Manufacturer's type number, identification number or model number; helmet size ranges; mass of the helmet excluding accessories.
- e) Number and year of this European Standard, i.e. EN 16473:201X;
- f) Details of any items, as defined in 3.8 and 3.9 and appropriate spare parts, including reference to sizes and/or materials where necessary.

- g) Guidance regarding the obsolescence deadline or period of obsolescence of the helmet and its components.
- h) Guidance regarding details of the type of packaging suitable for transportation of the helmet.
- i) Warning that the protection intended to be provided by the helmet can only be ensured when it is properly assembled and correctly fitted, and that any removable part shall not be worn separately
- j) Statement: "Warning: When fitted with another item of personal protective equipment or with an accessory (other than as supplied by the helmet manufacturer for use with this helmet), a helmet marked as complying with this European Standard might no longer satisfy all clauses of this European Standard. Refer to information supplied by the helmet manufacturer".
- k) Statement: "This helmet complies with the retention requirements of this European Standard when the chin strap supplied by the helmet manufacturer is worn and adjusted in accordance with these instructions.";
- Statement: "Helmet absorbs the energy of a blow by partial destruction of, or damage to, the helmet. Even though such damage may not be readily apparent, any helmet subjected to a severe impact should be replaced."

NOTE The information should be easily understood and where appropriate, the use of illustrations and part numbers and descriptions is encouraged. Appropriate warnings or answers to frequently asked questions should be provided to assist the user to use the helmet correctly

m) Clearly describe the visual controls to apply regularly, and after each specific event, that are to be used to detect any decrease in the performance of the helmet.

Dimensions are in millimetres with a tolerance of \pm 1 mm unless otherwise stated.



Key

- 1 to 4 impact points
- B reference plane
- C central vertical axis
- G basic plane
- AA', HH' See EN 960

Figure 1 — Impact points on helmet

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Annex A (normative)

Conditioning and testing schedule

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	Sequence	~	2	e	4	S	9		
Sample	Helmet / Headform combination ^a	Cleaning and disinfection	UV ageing	Solvent	Thermal plus	Thermal minus	Wet	Test 1	Test 2
		6.3.2	6.3.3	6.3.4	6.3.5	6.3.6	6.3.7		
-	Largest helmet and largest appropriate headform	×	×	×	×			6.5.2 Crown Impact	6.5.3 Lateral Impacts
2	Largest helmet and largest appropriate headform	×	×	х		×		6.5.2 Crown Impact	6.5.3 Lateral Impacts
3	Largest helmet and largest appropriate headform	×	×	х			х	6.5.2 Crown Impact	6.5.3 Lateral Impacts
4	Largest helmet and largest appropriate headform	×	×	×	×			6.6 High Speed Particles	N/A
5	Largest helmet and largest appropriate headform	×	×	х		×		6.6 High Speed Particles	N/A
9	Largest helmet and largest appropriate headform	×	×	×			×	6.6 High Speed Particles	N/A
7	Smallest helmet fitting penetration test block	×	×	х	×			6.7 Penetration resistance	N/A
8	Smallest helmet fitting penetration test block	×	×	×		×		6.7 Penetration resistance	N/A

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	Sequence	1	2	3	4	5	9		
Sample	Helmet / Headform combination ^a	Cleaning and disinfection	UV ageing	Solvent	Thermal plus	Thermal minus	Wet	Test 1	Test 2
		6.3.2	6.3.3	6.3.4	6.3.5	6.3.6	6.3.7		
6	Largest helmet and smallest appropriate headform	×	×					6.14 Field of vision	6.8 Retention system effectiveness
10	Any helmet and appropriate largest headform	×	×					6.4 Extent of Protection	6.9 Retention system strength
11	Any helmet and appropriate headform	×	×	×				6.10 Flame resistance	N/A
12	Any helmet	×	×					6.11 Lateral Crushing	N/A
13	Any helmet and appropriate largest headform	×	×					6.12 Thermal resistance	Ν/Α
14	Any helmet and appropriate headform	×	×					6.13 Resistance to Molten metals	A/N
15	Any helmet and appropriate headform	×	×					6.15.2 Conductive Headform	6.15.3 Surface Insulation
16	Any helmet and appropriate headform	×	×					6.16 Resistance to liquidchemicals	ΝΑ
^a That co	That combination of helmet size and associated headform that provides the most unfavourable test condition for the purposes of this European Standard	ated headform that pro	ovides the most u	infavourable te	st condition fc	or the purposes	of this Europ	bean Standard.	

Annex ZA

(informative)

Relationship between this European Standard and the Essential Requirements of EU Directive 89/686/EEC

This European Standard has been prepared under a mandate given to CEN by the European Commission to provide a means of conforming to Essential Requirements of the New Approach Directive EU Directive 89/686/EEC.

Once this European Standard is cited in the Official Journal of the European Communities under that Directive and has been implemented as a national standard in at least one Member State, compliance with the clauses of this European Standard given in Table ZA.1 confers, within the limits of the scope of this European Standard, a presumption of conformity with the corresponding Essential Requirements of that Directive and associated EFTA regulations

Clause(s)/sub-clause(s) of this EN	Essential Requirements (ERs) of Directive 89/686/EEC	Qualifying remarks/Notes
5.14	1.1.1 Ergonomics	
5.14	1.1.2.1 Highest level of protection possible	
4.3, 5.5, 5.9, 5.10, 5.12	1.2.1 Absence of risks and other 'inherent' nuisance factors	
4.1	1.2.1.1 Suitable constituent materials	
4.2	1.2.1.2 Satisfactory surface condition	
5.1, 5.11, 5.14	1.2.1.3 Maximum permissible user impediment	
4.3, 5.14.2 a), 5.14.2 b)	1.3.1 Adaptation of PPE to user morphology	
6.3, 5.13	1.3.2 Lightness and design strength	
4.4	1.3.3 Compatibility of different PPE designed for simultaneous use	
7, 8	1.4 Information supplied by manufacturer	
5.6	2.1 PPE incorporating adjustment systems	
7	2.4 PPE subject to ageing	
5.6	2.5 PPE that may be caught up during use	
5.14.2 d)	2.7 PPE intended for emergency use or rapid installation and/or removal	
8	2.8 PPE for use in very dangerous situations	

Table ZA.1 — Correspondence between this European Standard and EU Directive 89/686/EEC

Clause(s)/sub-clause(s) of this EN	Essential Requirements (ERs) of Directive 89/686/EEC	Qualifying remarks/Notes
4.3, 4.4	2.9 PPE with components that can be adjusted or removed by the wearer	
7	2.12 PPE bearing identification marks related to health and safety	
5.2.1, 5.2.2, 5.3, 5.4	3.1.1 Impact caused by falling or projecting objects and collision of parts of the body with an obstacle	
5.8	3.2 Protection against (static) compression of part of the body	
5.7	3.6 Protection against heat and fire	

WARNING — Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this European Standard.